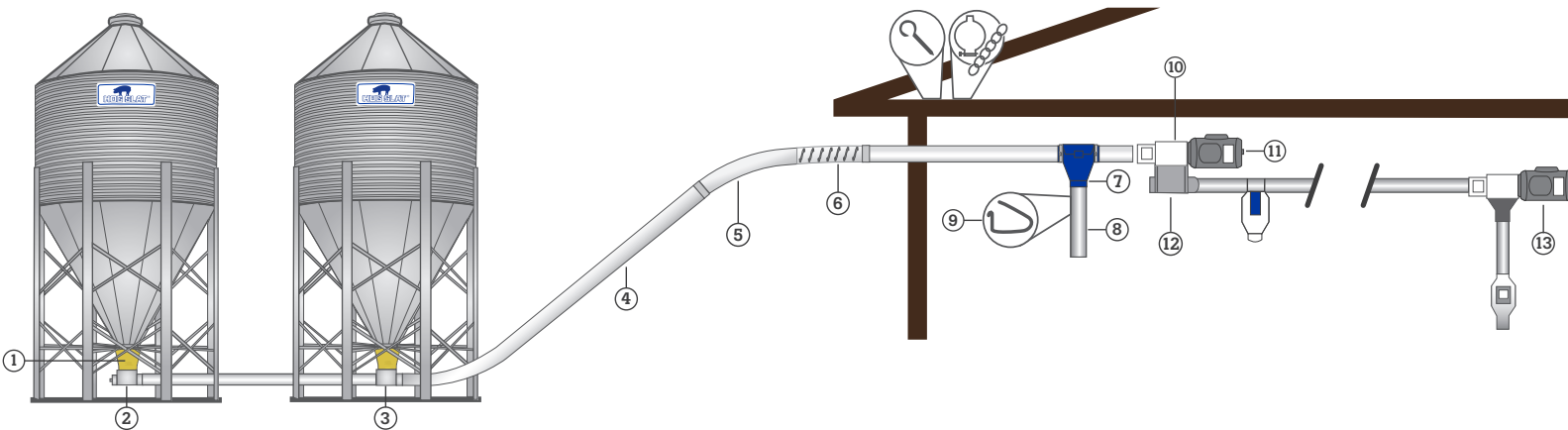




# GrowerSELECT® FEED SYSTEMS

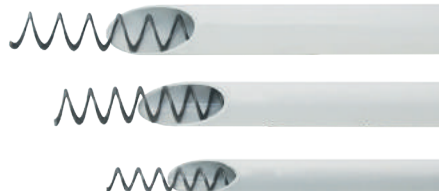
We've put 45 years of building, installing, and servicing livestock equipment into every GrowerSELECT Feed System and Feed Bin. Rugged high service factor motors, structurally heavier feed bins, and feed system components built to last longer with the industry's best warranty backed and serviced by local stores. Feed Systems built for your farm.



## 1) Clear Boots

A simple glance will alert you to potential problems with feed delivery. Injection molded of impact-resistant clear polycarbonate. The GrowerSELECT replacement boot fits any 16" bin opening.

|        |                                 |
|--------|---------------------------------|
| #HS524 | ..... 30° clear upper boot      |
| #HS525 | ..... Straight Clear upper boot |
| #HS530 | ..... Hardware Pkg upper boot   |



## 4) 10' Straight PVC Tube

|            |                            |
|------------|----------------------------|
| #HSAT55-S  | ..... Model 55, 2-1/4" OD  |
| #HSAT75-S  | ..... Model 75, 3" OD      |
| #HSAT90-S  | ..... Model 90, 3-1/2" OD  |
| #HSAT108-S | ..... Model 108, 4-1/2" OD |

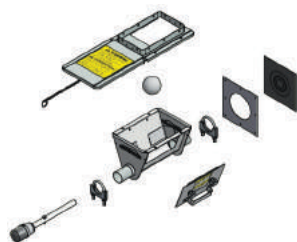


## GrowerSELECT GROW-FLEX™

### 6) Grow-Flex™ Auger

Our innovative manufacturing process forges a stronger, more durable auger with superior flexing and breaking strength that outperforms standard augers.

|           |                         |
|-----------|-------------------------|
| #HSFA-55  | ..... Model 55          |
| #HSFA-75  | ..... Model 75          |
| #HSFA-75P | ..... Model 75 (pellet) |
| #HSFA-90  | ..... Model 90          |
| #HSFA-108 | ..... Model 108         |
| #HSFA-125 | ..... Model 125         |



## 2) & 3) Single Unloader with Anchor Bearings and Transfer Plate

|             |                |
|-------------|----------------|
| #HS556KIT   | ..... Model 55 |
| #HS520KIT   | ..... Model 75 |
| #HS557KIT   | ..... Model 90 |
| #HS557HRKIT | ..... Model HR |



## 5) 45° PVC Elbows, 5' Radius

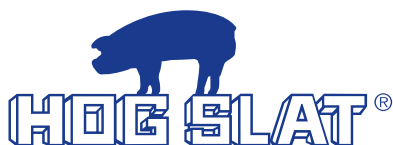
|             |                            |
|-------------|----------------------------|
| #HSAT55-45  | ..... Model 55             |
| #HSAT75-45  | ..... Model 75             |
| #HSAT90-45  | ..... Model 90             |
| #HSAT108-45 | ..... Model 108            |
| #HSAT125-45 | ..... Model 125, 6' radius |

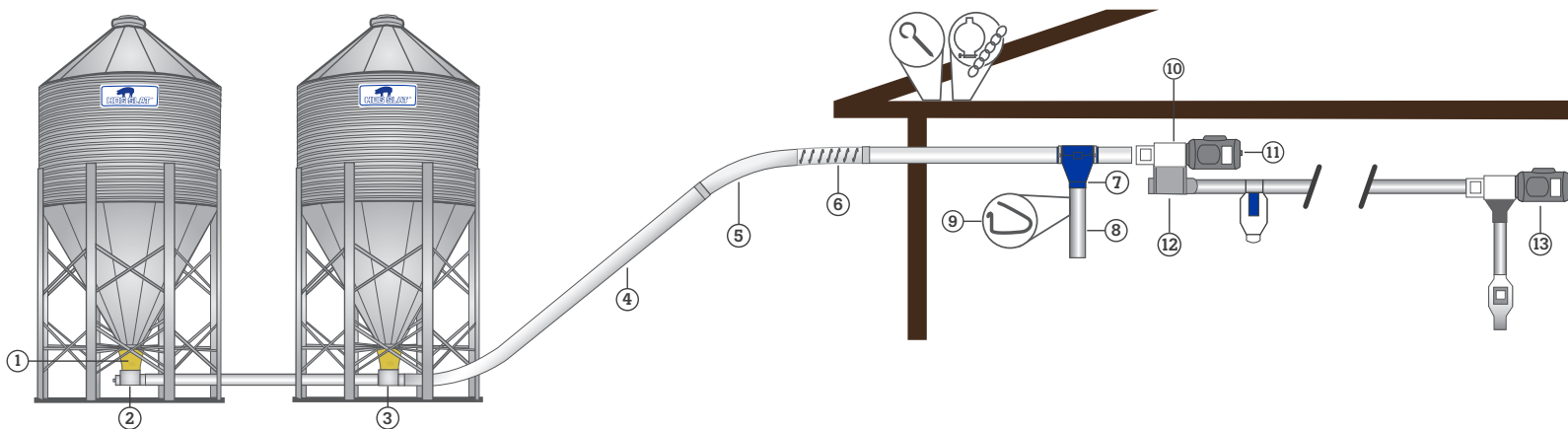


## 7) Drop Adaptors

- 100% Feed Drop Out
- Secure hose clamp connections with overlapping seams to prevent water entry.
- Fits existing brands of feed tubes.

|        |               |
|--------|---------------|
| #HS655 | ..... M55/220 |
| #HS675 | ..... M75/300 |
| #HS690 | ..... M90/350 |





### 8) Drop Tube

Drop tube part number combinations that make up the telescoping drops.

A - Drop Tube Adaptor  
B - Top Tube  
C - Bottom Tube  
D - Clips

| MODEL        | A     | B       | C       | D     | SINGLE TUBE |
|--------------|-------|---------|---------|-------|-------------|
| 55           | HS655 | HSDT005 | HSDT003 | 60638 | HSDT005     |
| 75           | HS675 | HSDT005 | HSDT003 | 60638 | HSDT005     |
| 90           | HS690 | HSDT001 | HSDT006 | 60638 | HSDT001     |
| HR           | HS690 | HSDT001 | HSDT006 | 60638 | HSDT001     |
| Control Unit |       | HSDT001 | HSDT006 | 60638 | HSDT001     |

#HSDT001 ..... 3.937" ID x 4.125" OD x 12'  
#HSDT002 ..... 3" ID x 3.188" OD x 12'  
#HSDT003 ..... 3.562" ID x 3.750" OD x 12'  
#HSDT004 ..... 3.937" ID x 4.125" OD x 6'  
#HSDT005 ..... 3.313" ID x 3.5" OD x 6'  
#HSDT006 ..... 4.187" ID x 4.375" OD x 12'

### 9) Wire Pin

#60638 ..... 4" for attaching drop tubes



### 10) Control Unit

230 volt unit for all models. Includes drop cone. Proximity switches sold separately.

#HS593 ..... Control Unit w/o Relay  
#HS693 ... Control Unit w/ Relay for Proximity Switches  
#HS589 ..... Control Unit Switch Assembly  
#HS689 ..... Switch Assembly for HS693  
#HS591KIT ..... Power Head Drop Cone

### 12) Extension Unloader Kits

Single Unloader Kits w/ Anchor Bearings & Control Unit Adaptor

#HS556KITA ..... Model 55  
#HS520KITA ..... Model 75  
#HS557KITA ..... Model 90

### 11) Direct Drive Power Units, 256 RPM

Complete with motor, gear heads, pinion, 36" pigtail cord and 15 oz. bottle of gear oil. All units are 115/208-230 Volts.

#HS9021D8 ..... 1/2 Hp Model 75 & 90  
#HS9022D8 ..... 3/4 Hp Model 75 & 90  
#HS9023D8 ..... 1 Hp Model 75 & 90

### 13) Direct Drive Power Unit, 352 RPM

#HS9020D1 ..... 1/3 Hp Model 55  
#HS9021D1 ..... 1/2 Hp Model 55  
#HS9022D2 ..... 3/4 Hp Model 75 & 90  
#HS9023D2 ..... 1 Hp Model 75 & 90